

Work Order ID 119915

119915

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Item ID: D4623-1 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Bushing
 Start Date: 5/29/14 Start Qty: 8.00 *8* Cust Item ID:
 Required Date: 5/29/14 Req'd Qty: 8.00 *8* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <i>Cert</i>	0.00							
130									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

14/6/02 *(8)* *DAS 32 9-89*
MLJ 140602
MLJ 1406-02

Picklist Print

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Work Order ID: 119915

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Parent Item: D4623-1

D4623-1

Parent Item Name: Bushing

Start Date: 5/29/14

Required Date: 5/29/14

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP REV:A NEW ISSUE 12-03-27 JLM VERIFIED BY:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M303R0.375		Purchased	No			100	f	37.0000	0.0625	1			DAS
M303R0 375									**	.596'			20
303 Round Bar 0.375"													9-89 14-05-31

Location

Loc Qty

Loc Code

MAT028

37

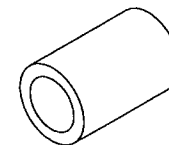
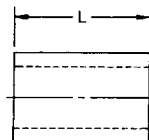
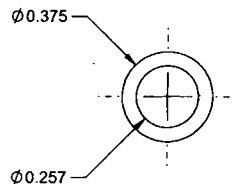
121157

1

m127647

36

.596



D4623-X BUSHING, 0.375 OD X 0.257 ID

DART PART NUMBER	LENGTH "L"
D4623-1	0.563
D4623-3	0.813

NOTES:

- 1) MATERIAL: AISI 303/304/316 SS ROUND BAR
PER ASTM A582 (303)
PER ASTM A276 (304/316)
REF DART SPEC M303R OR M304R
- 2) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) UNITS: INCHES UNLESS OTHERWISE NOTED
- 4) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 5) IDENTIFICATION: N/A
- 6) WEIGHT: 0.01 lbs

RELEASED
2012-04-04

A	NEW ISSUE	MB	12.03.22
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	12.03.22		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D4623	REV. A
TITLE BUSHING, 0.375 OD X 0.257 ID	SCALE NTS
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